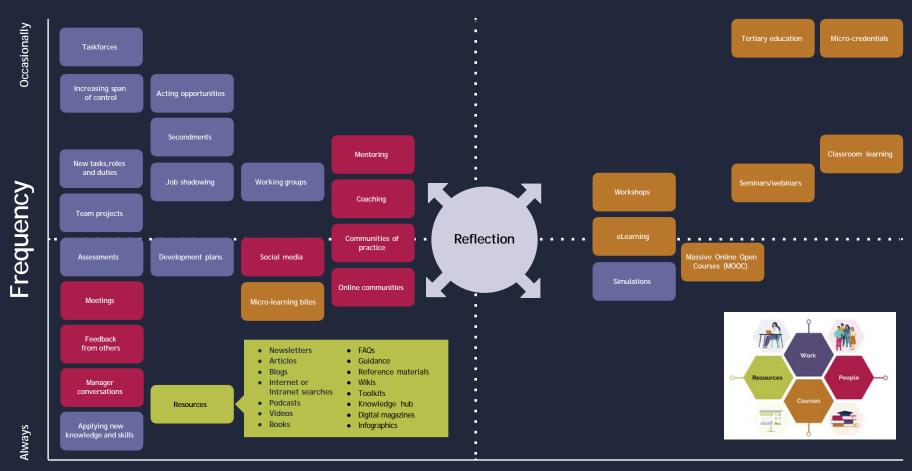
Learning at the point of motivation model







In the flow of work

Distance from work

